IN THE CLAIMS

1. (Currently amended) A ~~two-dimensional~~ flat sheet of material for forming a structure having a three dimensional shape, said sheet comprising:

material forming the sheet in a first portion of the sheet;

a second portion of the sheet where material comprising the sheet is removed, said second portion having a first side and a second side which are parallel to each other; and

A1 whereas a folding of the sheet to create a first fold line in a first direction along said first side and second side ~~parallel to the second portion~~, then folding the sheet in a second direction to create a second fold line ~~causes the second portion to collapse~~ ~~causing~~ causes the first portion to come into an abutting relationship with itself along the first and second fold lines ~~which creates an abutment~~.

2. (Original) The sheet according to claim 1 wherein the second portion is surrounded by the first portion.

3. (Original) The sheet according to claim 1, which includes a plurality of first portions and second portions.

4. (Original) The sheet according to claim 3, wherein the second portions are surrounded by first portions.

A2 5. (Currently amended) The sheet according to claim 1, wherein the ~~abutment~~ the first portion which comes into an abutting relationship is seamed.

6. (Currently amended) The sheet according to claim 5, wherein said ~~abutment is seamed~~ seam is by welding, thermal bonding or adhesive bonding.

7. (Original) The sheet according to claim 1, wherein the folding takes place at a junction formed between the first portion and the second portion.

8. (Currently amended) A method of making a sheet for forming a structure having a three dimensional shape comprising the steps of:

forming the sheet to create a first portion of the sheet with sheet material;

removing a ~~forming an second~~ portion of the sheet to create a second portion of the sheet without sheet material which has a first side and a second side which are parallel to each other; and

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folding said sheet along a first fold line along said first side and second side and then folding the sheet in a second direction perpendicular to the first direction to create a second fold line causing the first portion to come into an abutting relationship with itself along the first and second fold lines ~~in such a manner so as to collapse the second portion by causing the second portion to come into alignment with itself~~.

9. (Original) The method according to claim which includes the step of forming the sheet with the second portion surrounded by the first portion.

10. (Original) The method according to claim 8, which includes the step of forming the sheet with a plurality of first portions and second portions.

11. (Original) The method according to claim 8, which includes the step of forming the sheet with a plurality of first portions and second portions.

12. (Cancelled)

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13. (Currently amended) The method in accordance with claim ~~12~~ 8, wherein the folding takes place at a junction formed between the first portion and the second portion.

14. (Currently amended) The method in accordance with claim ~~12~~ 8, which includes the step of seaming the abutment.

15. (Original) The method according to claim 14, wherein seaming is done by welding, thermal bonding or adhesive bonding.